

Work Order ID 154934

Tuesday, January 03, 2017 3:55:50 PM

154934

Page 1

Item ID: D4272-014 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Assembly, Light Weight Lid, RH
Start Date: 2/6/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/8/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan:  Date: JAN 03 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4272	D								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2								
	RIVET PLACARD AS PER DWG ON SHEET 2								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

FEB 01 2017

1.00 / 17.2.2 GC

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____							
Misidentified ☐	☐ Past Due								

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130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

FEB 06 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Picklist Print

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Page 1

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:B
11.04.15 added D4307-265 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

97447A010		Purchased	No				Each	144.0000		4			
97447A010									**				
Blind Rivet													

Location Loc Qty Loc Code

ST589 144

m131311 144

D4273-042		Manufactured	No			100	Each	0.0000	1	1			
D4273-042									**				
Basket Base Assembly, RH													

D4307-265		Manufactured	No			100	Each	9.0000	1	1			
D4307-265									**				
Placard, Max Load													

Location Loc Qty Loc Code

ST091 9

131264 9

D2530		Manufactured	No			100	Each	18.0000	1	1			
D2530									**				
Handle Weldment													

Location Loc Qty Loc Code

ST379 18

148542 2

149066 4

151699 4

152175 8

DAS
6
9-89

FEB 01 2017

✓

13154937 (1x) all 17/02/16

DAS
6
9-89

FEB 01 2017

1

FEB 01 2017

DAS
6
9-89

1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D2535 Manufactured No

100 Each

46.0000 2 2

D2535

Spring

**

DAS
6
9-89

FFR 11 2017

Location

Loc Qty

Loc Code

ST008

46

148592

21

152351

25

D2537 Manufactured No

100 Each

28.0000 2 2

D2537

Bushing

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

ST008

28

145899

3

148918

25

D2690-6 Manufactured No

100 Each

62.0000 2 2

D2690-6

Lanyard

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

ST009

32

151983

2

152878

30

ST012a

30

154343

30

D2931 Manufactured No

100 Each

1,482.000 2 2

D2931

Bumper

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

ST013

159

86435

159

ST025A

1323

86435

1323

DQA: _____ Date: _____



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Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D3912-041

Manufactured No

100

Each

6.0000

1

1

DAS

6
9-89

FEB 01 2017

D3912-041

Eyebolt Receiver Assembly

**

Location

Loc Qty

Loc Code

ST057

6

149505

6

152172

D3915-041

Manufactured No

100

Each

0.0000

1

1

**

B155463 Cid Algodon

D3915-041

Light Lid Assembly, Long Basket

D3917-3

Manufactured No

100

Each

81.0000

6

6

**

DAS
6
9-89

FEB 01 2017

D3917-3

Washer

Location

Loc Qty

Loc Code

ST058

81

151081

28

152988

53

6

D3953-3

Manufactured No

100

Each

34.0000

2

2

**

DAS
6
9-89

FEB 01 2017

D3953-3

Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST062

4

147675

4

ST064A

30

148400

12

152309

8

153037

10

2

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Shop Packet Print

Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Tuesday, January 03, 2017 3:55:59 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each 31.0000 2 2

D3953-7

Spring Spacer

**

DAS 6 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST062

8

148382

8

ST064A

23

151089

23

2

D3953-9 Manufactured No

100 Each 37.0000 2 2

D3953-9

Gas Spring Washer

**

DAS 6 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST062

37

145912

37

2

D3953-17 Manufactured No

100 Each 51.0000 2 2

D3953-17

Gas Spring Spacer

**

DAS 6 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST062

36

145690

1

149542

11

152231

24

ST064A

15

153987

15

2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Picklist Print

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D3953-19 Manufactured No

100 Each 30.0000 1 1

D3953-19

Gas Spring Bracket

**

DAS 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST062

15

145653

1

147350

14

ST064A

15

153480

5

154207

5

154208

5

D3953-21 Manufactured No

100 Each 39.0000 1 1

D3953-21

Gas Spring Bracket

**

DAS 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST063

39

147443

14

152996

9

154213

6

154310

10

D3969-3 Manufactured No

100 Each 20.0000 1 1

D3969-3

Spring (Basket Lid)

**

DAS 9-89 FEB 01 2017

Location

Loc Qty

Loc Code

ST365

20

153301

20

Tuesday, January 03, 2017 3:55:59 PM

Shop Packet Print

Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Misidentified ☐	Past Due ☐																								

Picklist Print

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No

100 Each 33.0000 1 1

D4021-5

Blanking Plate

DAS
6
9-89

FEB 01 2017

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST071	33	
117489	1	
151021	6	
152169	6	
152891	8	
154201	12	

D4150-041 Manufactured No

100 Each 18.0000 1 1

D4150-041

Attachment Arm Assembly

DAS
6
9-89

FEB 01 2017

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST087	8	
149663	8	
ST090A	10	
152256	2	
153117	4	
153606	4	

D4151-041 Manufactured No

100 Each 16.0000 1 1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

DAS
6
9-89

FEB 01 2017

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST087	5	
151038	5	
ST090A	11	
151434	5	
151711	2	
153090	4	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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				QC / QA Coordinator Approval	
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OTHER : _____					

Picklist Print

Tuesday, January 03, 2017 3:55:59 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

100

Each

14.0000

1

1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

Location

Loc Qty

Loc Code

ST088

8

149689

2

151135

4

151804

2

ST090A

6

152475

2

153150

4

AN3-10A

Purchased No

100

Each

168.0000

3

3

AN3-10A

Bolt

**

Location

Loc Qty

Loc Code

over003

100

m136192

100

ST349

68

m135966

68

AN3-14A

Purchased No

100

Each

130.0000

4

4

AN3-14A

Bolt

**

Location

Loc Qty

Loc Code

over003

110

m134852

0

m135600

30

m135966

50

m136406

30

ST319

20

m136263

20

FEB 6 2017

DAS
6
9-89

FEB 6 2017

DAS
6
9-89

FEB 01 2017

DAS
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9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐	Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐	Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐	Pressure/Forced ☐	Bending ☐	Centre Not Concentric ☐	Cracks ☐	Crimp/Kink/Ripple/Wave ☐	Cuffs ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐	Temperature/Cure ☐	Set-up ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐	Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Misaligned/off center ☐	Positioned Wrong ☐	Outside Dimensions ☐	Over/Under tolerance ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐	Finish ☐	Misread ☐	Turning Sequence ☐
OTHER : _____																																																															

Picklist Print

Tuesday, January 03, 2017 3:55:59 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-20A Purchased No 100 Each 27.0000 2 2

AN3-20A

Bolt

**

DAS
6
9-89

FEB 01 2017

Location Loc Qty Loc Code

ST348

27

117441

12

m135056

15

AN4-12 Purchased No 100 Each 92.0000 3 3

AN4-12

Bolt

**

DAS
6
9-89

FEB 01 2017

Location Loc Qty Loc Code

over003

60

m136199

40

m136444

20

ST344

32

m135046

7

m135408

25

AN4-13A Purchased No 100 Each 542.0000 6 6

AN4-13A

Bolt

**

DAS
6
9-89

FEB 01 2017

Location Loc Qty Loc Code

FG

20

122808

20

GA

76

m134634

19

m135470

57

over003

350

m136263

250

m136406

100

ST344

96

m136147

96

Tuesday, January 03, 2017 3:55:59 PM

Shop Packet Print

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Picklist Print

Tuesday, January 03, 2017 3:55:59 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

AN4C15 Purchased No

100 Each 38.0000 1 1

AN4C15

Bolt

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

OVER002

20

M136182

20

ST343

18

M135704

18

AN5-17A Purchased No

100 Each 128.0000 2 2

AN5-17A

Bolt

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

GA

21

117872

21

over003

80

m136047

80

ST337

27

m135297

27

AN5-21A Purchased No

100 Each 20.0000 2 2

AN5-21A

Bolt

**

DAS
6
9-89

FEB 01 2017

Location

Loc Qty

Loc Code

ST337

20

M130466

20

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Picklist Print

Tuesday, January 03, 2017 3:56:00 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No 100 Each 109.0000 3 3

AN310-4

Nut

**

DAS
6
9-89

FEB 01 2017

Location	Loc Qty	Loc Code
GA	25	
M127815	25	
OVER007	40	
M135704	0	
M136295	40	
ST331	44	
M135704	9	
M135999	35	

AN310C4 Purchased No 100 Each 96.0000 3 3

AN310C4

Nut

**

DAS
6
9-89

FEB 01 2017

Location	Loc Qty	Loc Code
OVER007	60	
M135895	35	
M136450	25	
ST331	36	
M134762	7	
M135297	29	

MS20600-AD4W3 Purchased No 100 Each 462.0000 2 2

MS20600-AD4W3

Cherry Rivet

**

DAS
6
9-89

FEB 01 2017

Location	Loc Qty	Loc Code
ST308	234	
m135603	234	
WA003	228	
m135603	228	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
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Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

Picklist Print

Tuesday, January 03, 2017 3:56:00 PM

Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No

100 Each 1,800.000 9 9

MS21042L3

Nut

DAS
6
9-89

FEB 01 2017

Location	Loc Qty	Loc Code
CCK007	600	
M136192	600	
FP001	100	
m135945	100	
GA	162	
m134360	108	
m135135	54	
OVER007	500	
M136406	500	
ST303	438	
M136044	438	

9

MS21042L4 Purchased No

100 Each 2,739.000 6 6

MS21042L4

Nut

DAS
6
9-89

FEB 01 2017

Location	Loc Qty	Loc Code
FP001	18	
m133363	18	
GA	192	
m135058	192	
OVER007	1000	
m136182	500	
m136450	500	
ST303	1529	
m135864	29	
m135979	500	
m136295	1000	

6

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

Picklist Print

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L5 Purchased No 100 Each 425.0000 4 4

MS21042L5

Nut

**

Location	Loc Qty	Loc Code
GA	21	
m127813	21	
OVER007	100	
m136450	100	
ST303	304	
m135774	4	
m136047	200	
m136295	100	

DAS
6
9-89

FEB 01 2017

MS24665-151 Purchased No 100 Each 197.0000 4 4

MS24665-151

Cotter Pin

**

Location	Loc Qty	Loc Code
GA	60	
m128401	60	
ST289	137	
m135274	37	
m136444	100	

DAS
6
9-89

FEB 01 2017

MS24665-300 Purchased No 100 Each 99.0000 2 2

MS24665-300

COTTER PIN

**

Location	Loc Qty	Loc Code
GA	28	
118234	28	
ST288	71	
m135046	71	

DAS
6
9-89

FEB 01 2017

Tuesday, January 03, 2017 3:56:00 PM

Shop Packet Print

Page 12

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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Picklist Print

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J Purchased No

100 Each 1,680.000 2 2

NAS1149DN832J

Washer

Location

Loc Qty

Loc Code

ST264

1680

M135297

1680

2

NAS1149F0332P Purchased No

100 Each 2,892.000 14 14

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA

343

m133709

343

ST260a

1800

m136442

1800

ST262

749

m135948

749

14

NAS1149C0432R Purchased No

100 Each 1,715.000 2 2

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

373

m134676

373

ST260a

1000

m136182

1000

ST266

342

m135979

342

2

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Description Work Order Deviation				Disposition																					
								Completed By																	
								Lead hand / Supervisor Approval Verification																	
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Root Cause		FAULT CATEGORY																							
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OTHER :																									

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

1,969.000

18

18

NAS1149F0432P

WASHER

**

DAS
6
9-89

FEB 1 2017

Location

Loc Qty

Loc Code

ST260a

1000

M136442

1000

ST262

969

M135704

969

NAS1149C0463R

Purchased

No

100

Each

378.0000

3

3

NAS1149C0463R

Washer

**

DAS
6
9-89

FEB 0 1 2017

Location

Loc Qty

Loc Code

FP001

36

m127306

36

ST266

342

m134167

142

m136263

200

NAS1149F0563P

Purchased

No

100

Each

125.0000

4

4

NAS1149F0563P

Washer

**

DAS
6
9-89

FEB 0 1 2017

Location

Loc Qty

Loc Code

ST262

125

m134852

125

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause			FAULT CATEGORY																		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER : _____																					

Picklist Print

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Work Order ID: 154934

154934

Parent Item: D4272-014

D4272-014

Parent Item Name: Basket Assembly, Light Weight Lid, RH

Start Date: 2/6/2017

Required Date: 2/8/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

100

Each

441.0000

2

2

***NAS1515H4L ***

Washer

******DAS
6
9-89

FEB 01 2017

LocationLoc QtyLoc Code

FG

23

103691

3

m132189

20

ST260

42

m131026

42

ST260a

376

m131697

63

m132189

87

m133483

138

m134376

88

MS17984-C413

Purchased

No

100

Each

35.0000

2

2

MS17984-C413

Quick Release Pin

******DAS
6
9-89

FEB 01 2017

LocationLoc QtyLoc Code

over005

25

153303

15

153942

10

ST315

10

151622

10

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

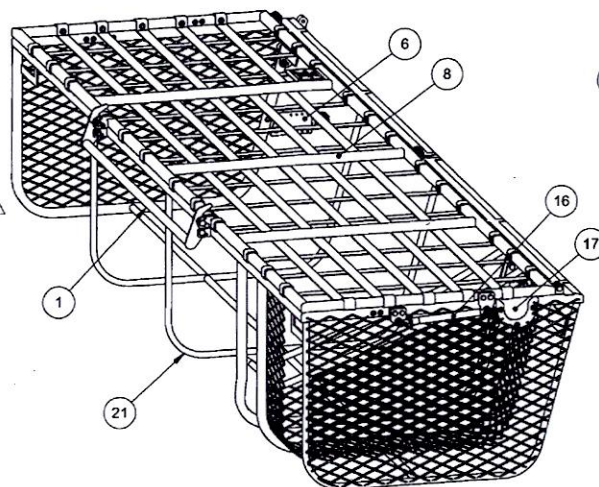
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1			D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
23	1	1			D4307-250	PLACARD, MAX LOAD
24			1	1	D4307-265	PLACARD, MAX LOAD
25	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28		2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33		2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
50	4	4	4	4	97447A010	BLIND RIVET, PAN HEAD

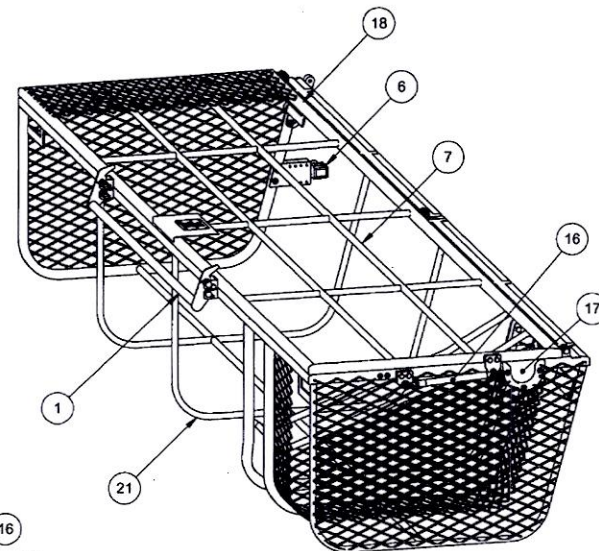
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX

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WORK ORDER
NO. 154934
JAN 03 2017



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

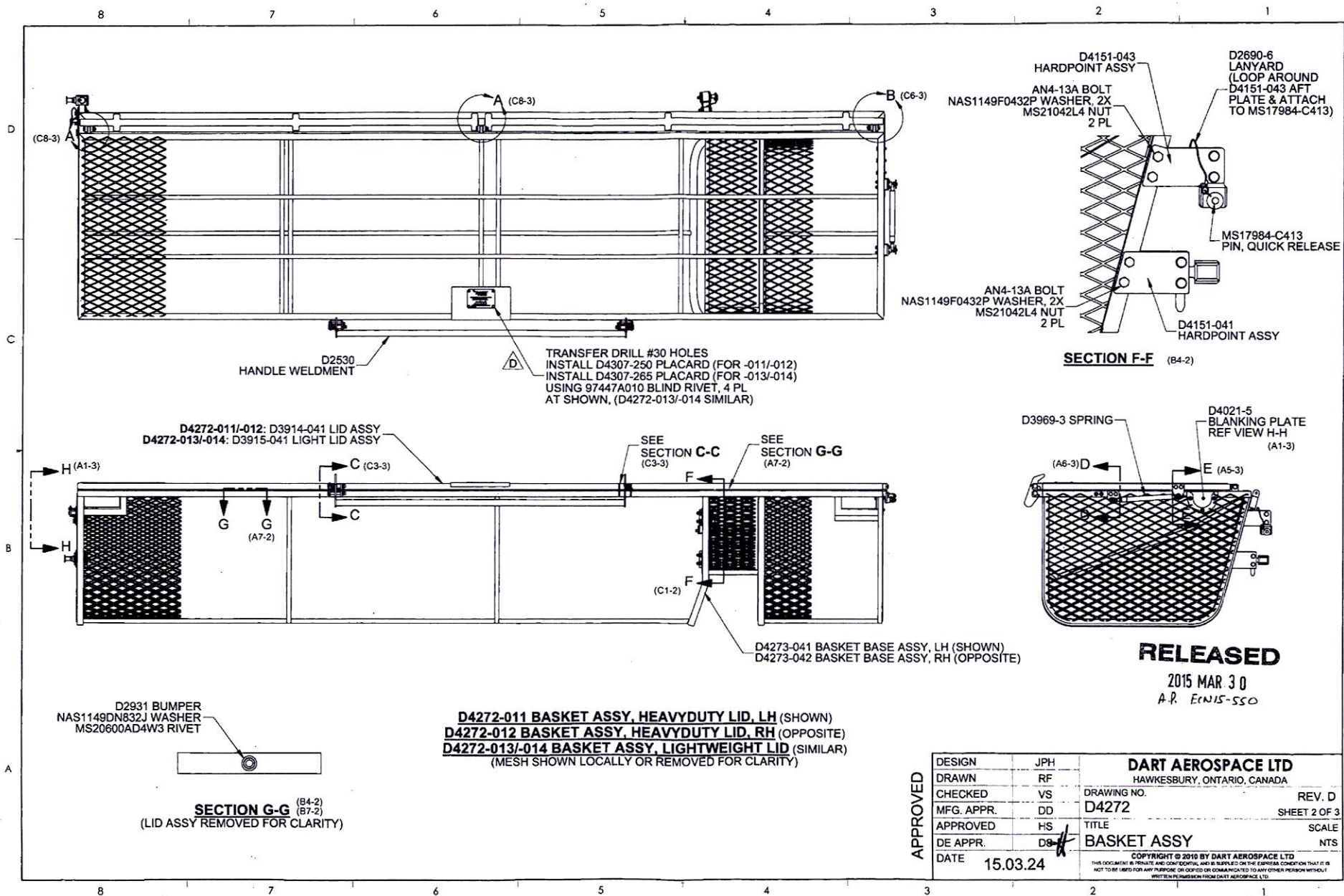


D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

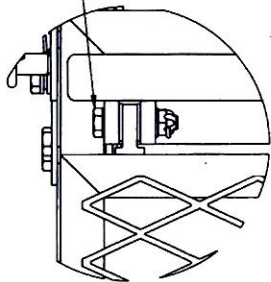
RELEASED

2015 MAR 30
A.R. EN15-SSO

D	ADDED D4307-250/-265 & 97447A010 (ZN C6-1, A6-1, C5-2)	RF	15.03.24
C	UPDATED D4273-041/-042 BASKET BASE ASSY, CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET, UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

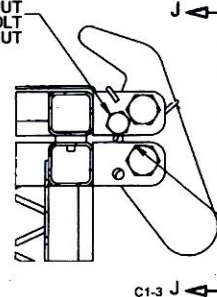


AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



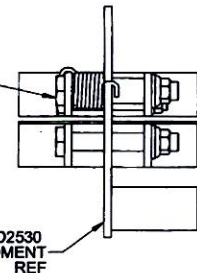
DETAIL A (D8-2)
(D8-2)

D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



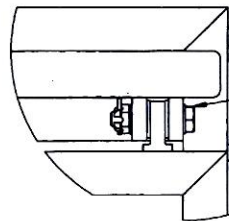
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW J-J C3-3

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



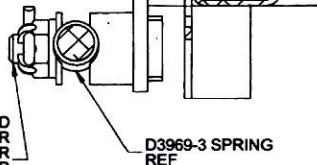
DETAIL B (D3-2)

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION D-D (B2-2)

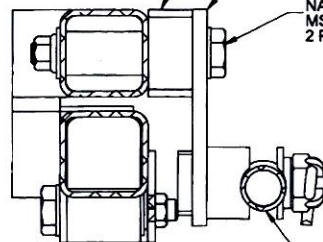
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL
D4021-5
BLANKING PLATE
REF

MS17984-C413
PIN, QUICK RELEASE

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

RELEASED

2015 MAR 30
A.P. ECU 15-SSO

VIEW H-H (B8-2)

APPROVED

DESIGN	JPH
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	HS
DE APPR.	DS
DATE	15.03.24

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4272	REV. D SHEET 3 OF 3
TITLE BASKET ASSY	SCALE NTS
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